



## Types of Battery Cooling System

CM Batteries are focusing on manufacturing and designing battery packs with advanced technology to reduce the heat and ensure the reliability in high temperatures and high discharge current environments.

We'll explore 4 types of battery cooling system.

### Battery Cooling Technology Methods

#### 1. Battery Forced Air Cooling

Q: What is forced air cooling for batteries ?

A: This method will use fans to dissipate heat from the battery pack by circulating air around the batteries. The forced air cooling remains a cost-effective but it has a lower heat capacity than liquids or phase-change materials cooling methods.

#### 2. Phase Change Cooling

Q: What is phase change cooling for batteries ?

A: This method is an advanced thermal management technique that uses phase change materials to absorb and dissipate heat. When the temperature of the battery rises, the PCM absorbs the excess heat preventing the battery from overheating. It takes time for the material to cool and solidify again, which might limit its effectiveness in continuous high-load situations.

#### 3. Heat Pipe Cooling

Q: What is heat pipe cooling for batteries ?

A: Heat pipe cooling is a passive and highly efficient thermal management solution that transfers heat from a hot area (the battery cells) to a cooler area (the heat sink). Integrating heat pipes into battery packs requires precise design and manufacturing, which can increase complexity and cost. Heat pipe cooling can be combined with other thermal management methods - forced air cooling and liquid cooling.

#### 4. Immersion cooling

Q: What is immersion cooling for batteries ?

A: Immersion cooling for batteries is a thermal management technique and the batteries are submerged in a dielectric fluid that directly removes heat from the battery cells. This method ensures efficient and uniform cooling. This liquid absorbs heat generated during battery operation and discharge it via heat exchanges. Immersion cooling systems are more expensive than other cooling systems.



CM Batteries are researching advanced technology to ensure the batteries with reliable and optimal performance. We'll share some cases that we provide custom batteries assembly combine with several cooling methods.

1. Case -409.6V 15Ah LiFePO4 Battery Pack

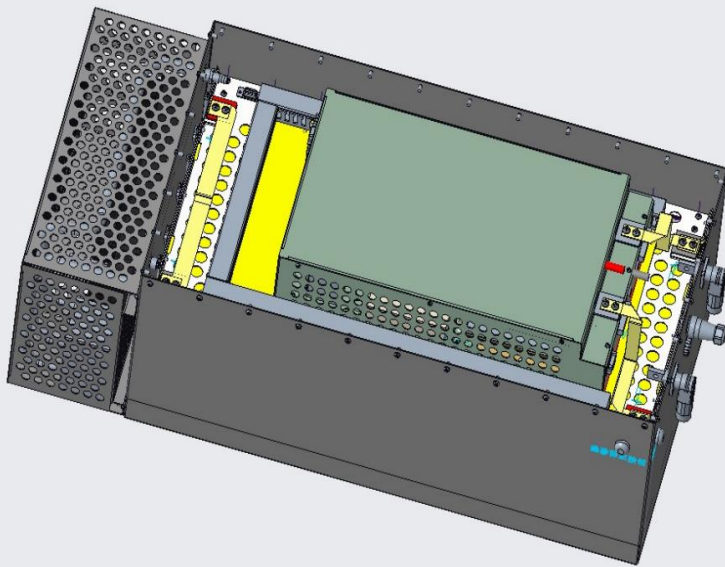
Combination :128S1P

Chemistry :LiFePO4

Application :Yacht or Boat

Communication :RS485

Cooling Methods : immersion cooling & forced air cooling



2. Case-72V 200Ah Li ion Battery Pack

Combination :20S1P

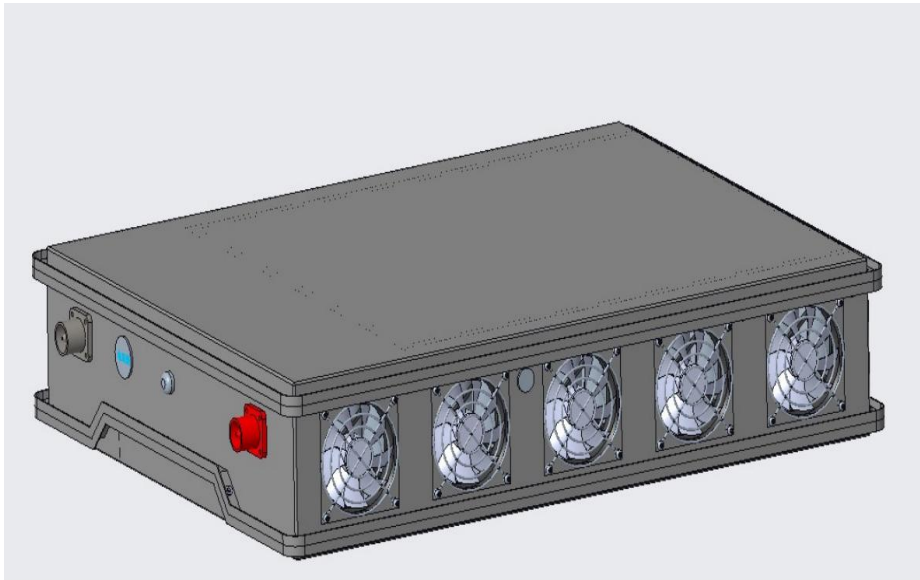
Chemistry :Ternary Lithium

Application :Agricultural Robots

Communication :RS232

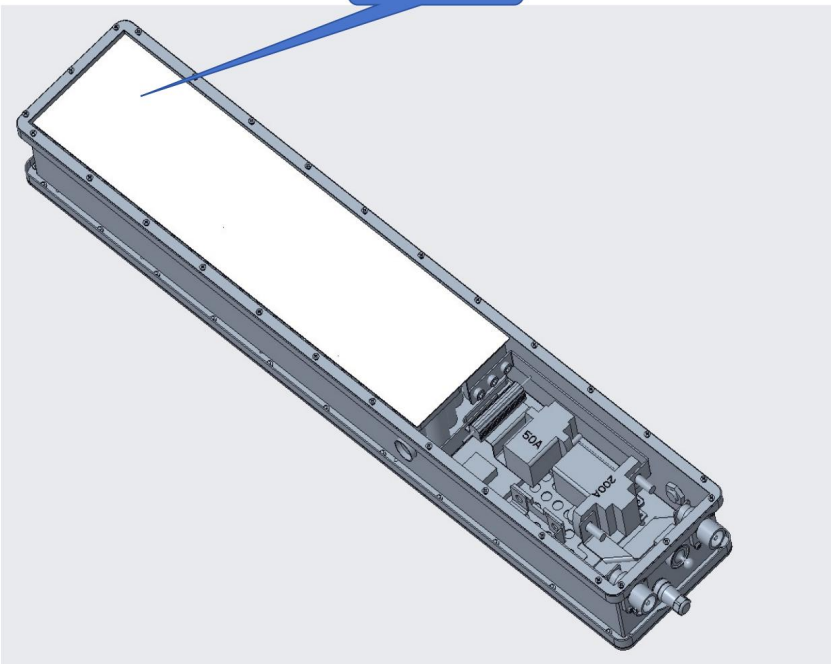
Cooling Methods:Forced air cooling





3. Case -48.1V 45Ah Li ion Battery Pack  
Combination :13S10P  
Chemistry :Ternary Lithium  
Application :Power for outdoor medical device  
Communication :N/A  
Cooling Method:Heat Pipe Cooling

均温板 (热管技术)





#### 4. Case -48.1V 200Ah Li ion Battery Pack

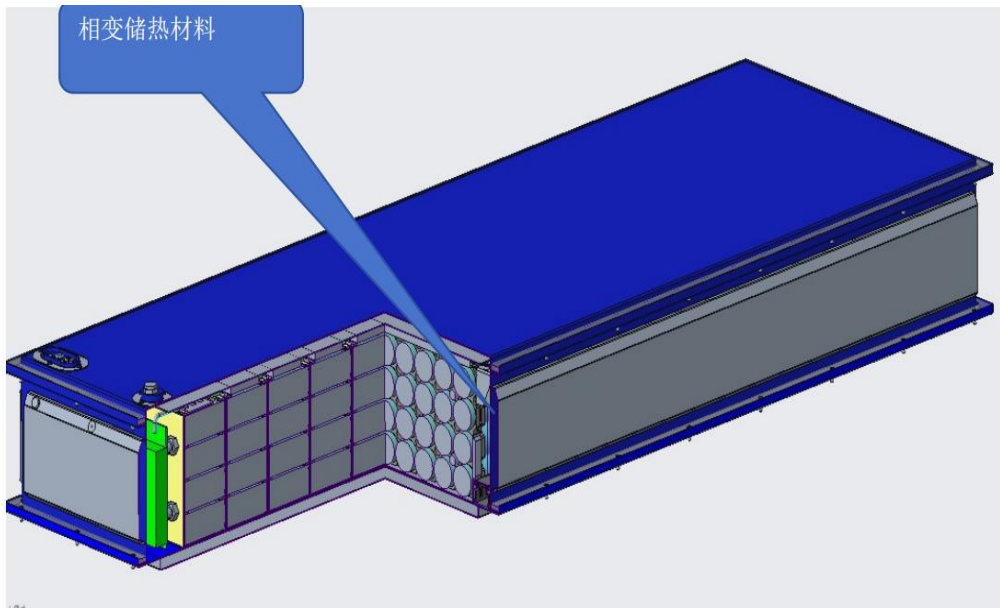
Combination :13S10P

Chemistry :Ternary Lithium

Application :Outdoor environmental monitoring devices

Communication :RS323

Cooling Method :Phase change cooling



#### 5. Case -74V 60Ah Li ion Battery Pack

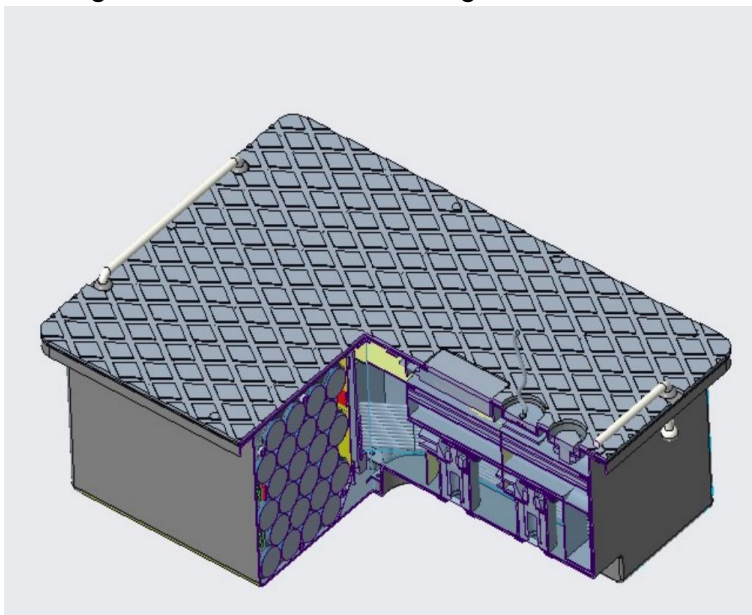
Combination :20S12P

Chemistry :Ternary Lithium

Application :Transportation Robots

Communication :CANBUS

Cooling Method :Immersion cooling





CMB Headquarters: Rm.1216 ,Baoshan Times  
Bldg,Minqiang Community,Minzhi St.,Longhua  
Dist.,Shenzhen,Guangdong,China Postcode:518131

CMB Facotry:8 F,5 BLDG,Qinggu Intelligent  
Manufacturing Park,Shatian Rd. ,Tangxia  
Town,Dongguan,Guangdong,China

U.S. Office :555 West 5th Street,35 Floor,Los Angeles CA

+86 158 1732 3917  
cherry@cmbatteries.com  
www.cmbatteries.com

